# **PLC COMMUNICATIONS**

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### Introduction

The *C-more* ® Micro-Graphic panels are capable of communicating with Automation Direct Productivity Series, Do-more, CLICK, SOLO, GS Drives and the entire *Direct* LOGIC family of PLCs. The panel is capable of communicating using RS232, RS422 and RS485 serial communications and networks. When using the built in RJ12 serial port, designated as **Port 1**, on the *C-more* Micro-Graphic panel to connect with Automation Direct controllers, your cabling choices are fairly simple.

- DV-1000CBL connects to Productivity Series, Do-more, CLICK, DL05, DL06, DL105, DL205, D3-350 and D4-450 phone jack.
- D4-1000CBL connects to all DL405 CPU 15-pin ports.

The panel also has the ability to communicate with Allen-Bradley PLCs that support the Allen-Bradley DF1 and DH485 protocols. Use of the Serial Port with DC Power Adapter module, EA-MG-SP1, along with the following cables will allow connecting the panel to a majority of Allen-Bradley PLCs.

- EA-MLOGIX-CBL connects to AB MicroLogix 1000, 1100, 1200, 1400 & 1500
- EA-SLC-232-CBL connects to AB SLC 5/03, /04, /05, ControlLogix, CompactLogix, FlexLogix
- EA-PLC5-232-CBL connects to AB PLC5
- EA-DH485-CBL connects to AB MicroLogix, SLC500, and any PLC using AB AIC device

The PLC Compatibility and Connection Chart tables on the following pages list the various PLCs and protocols that can be configured. Other third party PLCs include GE, Mitsubishi, Omron, Modicon and Siemens. The rest of this chapter is devoted to show the pin to pin connections of available cables plus wiring diagrams that the user can refer to in order to construct their own cables, along with wiring diagrams of cables that are not available for purchase.



**Note:** A maximum cable length of 10 feet between the Micro-Graphic panel and the PLC is recommended when powering the panel from the PLC.

The Serial Port with DC Power Adapter module, EA-MG-SP1, can be used if the application requires the use of RS-422 or RS-485. The serial port on the adapter, designated as Port 2, can also be wired for RS-232. The use of the adapter permits greater cable lengths. The panel can also be connected to more than one PLC by using RS-422 or RS-485 wired in a multi-drop configuration. See the example wiring diagrams at the end of this chapter for details.

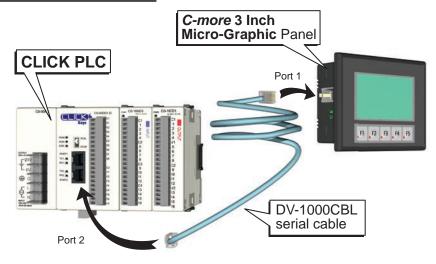
#### **Available PLC Protocols**

If you have difficulty determining whether the particular PLC and/or protocol you are using will work with the *C-more* series of Micro-Graphic panels, please contact our technical support group at 770-844-4200.

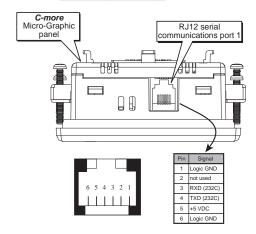
PLC Drivers									
Serial - port1 or port2	Serial - port2 only*								
AutomationDirect Productivity Series	Allen-Bradley DF1 Half Duplex								
AutomationDirect Do-more	Allen-Bradley DF1 Full Duplex								
AutomationDirect CLICK	Allen-Bradley PLC5 DF1								
AutomationDirect K-sequence	Allen-Bradley DH485								
AutomationDirect DirectNET	GE SNPX (90/30, 90/70, Micro 90, VersaMax Micro)								
AutomationDirect Modbus	Mitsubishi FX								
Modicon Modbus RTU	Mitsubishi Q & QnA								
Entivity Modbus RTU	Omron Host Link (C200 Adapter, C500)								
	Omron FINS Serial (CJ1, CS1)								
	Siemens PPI (S7-200 CPU)								
*Note: Use of serial port2 on C-more 3	" Micro-Graphic requires the use of EA-MG-SP1								

# C-more Micro-Graphic Built-in Port 1

# Example of panel's Port 1 connected to a CLICK PLC

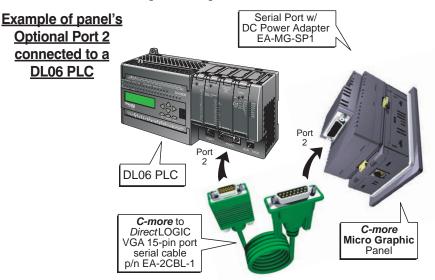


### Port 1 (built-in)

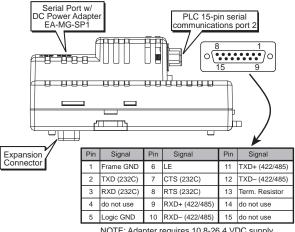


DL06 PLC

# C-more Micro-Graphic Optional EA-MG-SP1 Port 2



#### Port 2 (optional)





**NOTE:** If the DC power adapter is installed on the panel, the adapter must be powered.

NOTE: Adapter requires 10.8-26.4 VDC supply.



NOTE: The panel has one built-in RJ12 serial communications port (Port 1 - RS-232) and the option to add one 15-pin serial communications port (Port 2 - RS-232/422/485) to the panel by installing the EA-MG-SP1 module. Only one of the ports can be used with a connected PLC. The programming software allows the user to select either Comm. Port1 or Comm. Port2 under the Panel Manager dialog box. When using Port 2 to communicate with the connected PLC. Port 1 can still be used with the EA-MG-PGM-CBL Software Programming Cable Assembly to transfer projects between the PC and panel.

### **DirectLOGIC PLCs Password Protection**



NOTE: DirectLOGIC PLCs support multi-level password protection of the ladder program. This allows password protection while not locking the communication port to an operator interface. The multilevel password can be invoked by creating a password with an upper case "A" followed by seven numeric characters (e.g. A1234567). Please refer to the specific PLC user manual for further details.

# **PLC Compatibility and Connection Charts**

The following charts list the possible connections available between *C-more* 3" Micro-Graphic panels and a variety of PLCs. The charts list which PLC ports can communicate and provide power to the *C-more* Micro-Graphic panel through built-in port 1 (RS-232). Also shown is communication through port 1 (RS-232) when utilizing the optional DC Power Adapter EA-MG-P1. Communications using the optional Serial Port with DC Power Adapter (EA-MG-SP1) through port 1 or port 2 is illustrated as well.

The chart includes the various PLC protocols that can be used with each combination of PLC port and panel port.

The chart lists the recommended cables and/or manufactured devices that can be used to make up the communications link, and also refers to wiring diagrams that can be used to construct cables for connecting the PLC's port to the panel's port.

Following the charts is a list of cables that can be purchased, including their wiring diagrams, and also wiring diagrams that are referenced from the charts that can be used to construct the referenced cables. The constructed cables are referred to as Diagram 1 through 13 and start on page 6-32.

#### AutomationDirect Controllers

#### AutomationDirect Productivity Series, CLICK, Do-more, DirectLogic, SOLO **Temperature Controller and GS Drives**

Drivers specific to these Automation Direct control devices make it convenient to communicate with the *C-more* Micro-Graphic panels and simplify configuring objects with controller addresses.

#### RS-422A/RS-485A Communications

When using the RS-422A/RS-485A communications capabilities of the *C-more* Micro-Graphic Serial Port (Port 2), the termination resistor is placed between the RXD- and RXD+ terminals on the PLC side of the connection between the touch panel and PLC. The Termination Resistor value is based on the characteristic impedance of the cable being used. To enable the built-in 120 Ohm Termination Resistor, jumper pin 13 (termination resistor) to pin 9 (RXD+) on the *C-more* Micro-Graphic 15-pin PLC communications port.

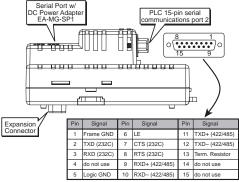
#### **Allen-Bradley:**

As stated in this chapter's introduction, the panel also has the ability to communicate with Allen-Bradley PLCs that support the Allen-Bradley DF1 and DH485 protocols. Use of the Serial Port with DC Power Adapter module, EA-MG-SP1, is required. The chart for the various Allen-Bradley PLCs includes recommended cables.

#### GE, Mitsubishi, Omron, Modicon and Siemens:

Other 3rd party PLCs can be used with the *C-more* Micro-Graphic panel with the use of the Serial Port with DC Power Adapter module, EA-MG-SP1. These PLCs are listed in a chart and various wiring diagrams are shown to allow connectivity.

# PLC Serial Communications Port 2



NOTE: Adapter requires 10.8-26.4 VDC supply.

#### How to use the PLC Compatibility and Connection Charts

- 1.) Find the PLC Family being used.
- 2.) Find the particular PLC model in the PLC family.
- 3.) Find the PLC communications port you will be connecting to the *C-more* Micro-Graphic panel.
- 4.) Read across the chart to determine if the *C-more* Micro-Graphic panel's Port 1 can be used, or if an optional EA-MG-P1 DC Power Adapter or EA-MG-SP1 Serial Port w/ DC Power Adapter is required, and then determine the cable and other components, manufactured or user constructed, are required.

#### **Example:**

1	2	3									
				F	Panel to PLC Cabling Specific Port and	Components Require I Protocol being used.	d for				
Family								PLC Port	t Powered	DC Powe	r Adapter
	CPU	Port & Type			5 VDC from the 3's comm. port.		n external 24 VDC the DC Power EA-MG-P1.				
				Using panel's	s RJ12 port 1	Using panel'	s RJ12 port 1				
				Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type				
	D2-230	Port 1 RJ12 - 6 pin		K-sequence	<b>DV-1000CBL</b> RS-232	K-sequence	<b>DV-1000CBL</b> RS-232				
	D2-240	Port 1 RJ12 - 6 pin		K-sequence K-sequence, <i>Direct</i> NET	<b>DV-1000CBL</b> RS-232	K-sequence	DV-1000CBL				
	DZ-240	Port 2 RJ12 - 6 pin				K-sequence, <i>Direct</i> NET	RS-232				
	D2-250-1	Port 1 RJ12 - 6 pin		K-sequence, <i>Direc</i> tNET, Modbus RTU	<b>DV-1000CBL</b> RS-232	K-sequence, <i>Direct</i> NET, Modbus RTU	<b>DV-1000CBL</b> RS-232				
DirectLOGIC DL205		Port 2 DB15HD (female)			DV-1000CBL + FA-15HD RS-232		DV-1000CBL + FA-15HD RS-232				
		Port 1 RJ12 - 6 pin			<b>DV-1000CBL</b> RS-232		<b>DV-1000CBL</b> RS-232				
	DB15H	Port 2 DB15HD (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	DV-1000CBL + FA-15HD RS-232	K-sequence, <i>Direct</i> NET, Modbus RTU	DV-1000CBL + FA-15HD RS-232					

#### AutomationDirect Productivity Series, Do-more, CLICK PLC's, SOLO Temperature **Controller and GS Drives**

PLC Compatibility & Connection Chart								
	PLC			C-more Micro-Graphic Panel				
			Panel to PLC Cabling Components Required for Specific Port and Protocol being used.					
			PLC Port	Powered	DC Powe			
Family	CPU	Port & Type	Powered with 5 connected PLC		source using Adapter, E			
			Using panel's	RJ12 port 1	Using panel's	RJ12 port 1		
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type		
		Port1 RJ12 - 6 pin		DV-1000CBL		DV-1000CBL		
CLICK	all versions	Port2 RJ12 - 6 pin	Modbus (CLICK)	RS-232	Modbus (CLICK)	RS-232		
	Analog CPU's	Port3 Terminal block - 3 pin		Not Available		Not Available		
Productivity		RS-232 RJ12 - 6 pin	AutomationDirect Productivity3000	<b>DV-1000CBL</b> RS-232	AutomationDirect Productivity3000	Not Available		
Series	all versions	RS-485 Terminal Block - 3 pin	Serial (P3-550)	Not Available	Serial (P3-550)	Not Available		
Do-more	all versions	Port 2 RJ12 - 6 pin	AutomationDirect Do-more Serial	<b>DV-1000CBL</b> RS-232	AutomationDirect Do-more Serial	<b>DV-1000CBL</b> RS-232		
SOLO Temperature Controller	all versions	Data terminals	Not Available Not Availab		ailable			
GS Drives	all versions	Port RJ12 - 6 pin	Not Ava	ailable	Not Available			
* Note: Wiring Dia	grams for us	er constructed o	ables start on pag	e 6-34.				

### AutomationDirect Productivity Series, Do-more, CLICK PLC's, SOLO Temperature **Controller and GS Drives**

		PLC Co	ompatibility & C	onnection Cha	t	
	PLC			<i>C-more</i> Micr	o-Graphic Panel	
			Pa		Components Required Protocol being used.	d for
			,	Serial Port with	DC Power Adapte	r
Family	CPU	Port & Type	Powe Ser	ered from an externial Port with DC Po	nal 24 VDC source us wer Adapter, EA-MG	-SP1.
			Using panel's	RJ12 port 1		's serial Port 2 n - female
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type
	all versions	Port1 RJ12 - 6 pin		DV-1000CBL RS-232	Modbus (CLICK)	EA-2CBL
CLICK	all versions	Port2 RJ12 - 6 pin	Modbus (CLICK)			RS-232
	Analog CPU's	Port3 Terminal block - 3 pin		Not Available		* See Diagram 17 RS-232
Productivity		RS-232 RJ12 - 6 pin	AutomationDirect Productivity3000	<b>DV-1000CBL</b> RS-232	AutomationDirect Productivity3000	EA-2CBL RS-232
Series	all versions	RS-485 Terminal Block - 3 pin	Serial (P3-550)	Not Available	Serial (P3-550)	* See Diagram 18 RS-232
Do-more	all versions	Port 2 RJ12 - 6 pin	AutomationDirect Do-more Serial	<b>DV-1000CBL</b> RS-232	AutomationDirect Do-more Serial	<b>EA-2CBL</b> RS-232
SOLO Temperature Controller	all versions	Data terminals	Not Available		AutomationDirect SOLO Temperature Controller	* See Diagram 21 RS-485
GS Drives	all versions	Port RJ12 - 6 pin	Not Ava	ailable	AutomationDirect GS Drives	* See Diagrams 19 and 20 RS-485

### DirectLOGIC DL05, DL06, D0-DCM Module & DL105 PLCs Panel Powered via RJ12 Port 1 or EA-MG-P1, Port 1 Communications

	PLC Compatibility & Connection Chart									
		PLC		C-more Micro-Graphic Panel						
				P	anel to PLC Cabling Specific Port and	Components Require d Protocol being used.	d for			
	Family	CPU	Port & Type	Powered with	t Powered 5 VDC from the 3's comm. port.	DC Power Adapter Powered from an external 24 VDC source using the DC Power Adapter, EA-MG-P1.				
١				Using panel's	s RJ12 port 1	Using panel's	s RJ12 port 1			
				Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type			
		all versions	Port 1 RJ12 - 6 pin Port 2 RJ12 - 6 pin	K-sequence, <b>Direct</b> NET, Modbus RTU	<b>DV-1000CBL</b> RS-232	K-sequence, <i>Direct</i> NET, Modbus RTU	<b>DV-1000CBL</b> RS-232			
	DirectLOGIC DL05		Port 1 RJ12 - 6 pin		<b>DV-1000CBL</b> RS-232		<b>DV-1000CBL</b> RS-232			
		D0-DCM	Port 2 DB15HD (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	DV-1000CBL + FA-15HD RS-232	K-sequence, <b>Direct</b> NET, Modbus RTU	DV-1000CBL + FA-15HD RS-232			
Ì			Port 1 RJ12 - 6 pin	K-sequence, <i>Direct</i> NET, Modbus RTU	<b>DV-1000CBL</b> RS-232	K-sequence, <b>Direct</b> NET, Modbus RTU	<b>DV-1000CBL</b> RS-232			
	<i>Direct</i> LOGIC	all versions	Port 2 DB15HD (female)		<b>DV-1000CBL</b> + <b>FA-15HD</b> RS-232		DV-1000CBL + FA-15HD RS-232			
	DL06		Port 1 RJ12 - 6 pin		<b>DV-1000CBL</b> RS-232		<b>DV-1000CBL</b> RS-232			
		D0-DCM	Port 2 DB15HD (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	DV-1000CBL + FA-15HD RS-232	K-sequence, <b>Direct</b> NET, Modbus RTU	DV-1000CBL + FA-15HD RS-232			
	DirectLOGIC DL105	all versions	Port 1 RJ12 - 6 pin	K-sequence	<b>DV-1000CBL</b> RS-232	K-sequence	<b>DV-1000CBL</b> RS-232			

### DirectLOGIC DL05, DL06, D0-DCM Module & DL105 PLCs Panel Powered via EA-MG-SP1, Port 1 or Port 2 Communications

	DI O			nnection Chart	Obis Dans I	
	PLC				Graphic Panel	_
Family			Pai	nel to PLC Cabling Co Specific Port and P	omponents Required rotocol being used.	tor
	CPU	Port & Type		<b>Serial Port with I</b> red from an externa	•	
			Seri	al Port with DC Pow	er Adapter, EA-MG-	SP1.
			Using panel's	s RJ12 port 1		's serial Port 2 n - female
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type
		Port 1 RJ12 - 6 pin	K-sequence,	DV-1000CBL	K-sequence,	EA-2CBL
DirectLOGIC DL05	all versions	Port 2 RJ12 - 6 pin	<b>Direct</b> NET, Modbus RTU	RS-232	<i>Direct</i> NET, Modbus RTU	RS-232
	DO-DCM	Port 1 RJ12 - 6 pin		DV-1000CBL RS-232	17	<b>EA-2CBL</b> RS-232
			K-seguence,		K-sequence, <b>Direct</b> NET, Modbus RTU	<b>EA-2CBL-1</b> RS-232
		Port 2 DB15HD (female)	DirectNET, Modbus RTU	DV-1000CBL + FA-15HD		* See Diagram RS-422
			(female)	RS-232	Modbus RTU	* See Diagram 2 RS-485 Modbus only
		Port 1 RJ12 - 6 pin		DV-1000CBL RS-232		EA-2CBL RS-232
	all versions	Port 2	K-sequence, <b>Direct</b> NET, Modbus RTU	DV-1000CBL + FA-15HD RS-232	K-sequence, <b>Direct</b> NET, Modbus RTU	EA-2CBL-1 RS-232 * See Diagram RS-422
Direct		DB15HD (female)	Wiodbus KTO		Modbus RTU	* See Diagram : RS-485 Modbus only
LOGICDL06		Port 1 RJ12 - 6 pin		<b>DV-1000CBL</b> RS-232	V aaguana-	<b>EA-2CBL</b> RS-232
			K-sequence.		K-sequence, <i>Direct</i> NET,	<b>EA-2CBL-1</b> RS-232
	D0-DCM	Port 2 DB15HD	<i>Direct</i> NET, Modbus RTU	DV-1000CBL + FA-15HD	Modbus RTU	* See Diagram RS-422
		(female)		RS-232	Modbus RTU	* See Diagram RS-485 Modbus only
DirectLOGIC DL105	all versions	Port 1 RJ12 - 6 pin	K-sequence	<b>DV-1000CBL</b> RS-232	K-sequence	<b>EA-2CBL</b> RS-232

### DirectLOGIC DL205 PLCs, D2-DCM Module and WINPLC Panel Powered via RJ12 Port 1 or EA-MG-P1, Port 1 Communications

PLC Compatibility & Connection Chart									
	PLC			C-more Micro-Graphic Panel					
			F	Panel to PLC Cabling Specific Port and	Components Require Protocol being used.	d for			
Family	CPU	Port & Type	Powered with	t Powered 5 VDC from the 3's comm. port.	DC Power Adapter  Powered from an external 24 VDC source using the DC Power Adapter, EA-MG-P1.				
			Using panel's	s RJ12 port 1	Using panel'	s RJ12 port 1			
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type			
	D2-230	Port 1 RJ12 - 6 pin	K-sequence	<b>DV-1000CBL</b> RS-232	K-sequence	<b>DV-1000CBL</b> RS-232			
	D2-240	Port 1 RJ12 - 6 pin	K-sequence	DV-1000CBL	K-sequence	<b>DV-1000CBL</b> RS-232			
	DZ-240	Port 2 RJ12 - 6 pin	K-sequence, <i>Direct</i> NET	RS-232	K-sequence, <i>Direct</i> NET				
	D2-250-1	Port 1 RJ12 - 6 pin	K-sequence, <i>Direct</i> NET, Modbus RTU	<b>DV-1000CBL</b> RS-232	K-sequence, <i>Direc</i> tNET, Modbus RTU	<b>DV-1000CBL</b> RS-232			
Birosti 0010		Port 2 DB15HD (female)		DV-1000CBL + FA-15HD RS-232		DV-1000CBL + FA-15HD RS-232			
DirectLOGIC DL205		Port 1 RJ12 - 6 pin		<b>DV-1000CBL</b> RS-232	K-sequence, DirectNET, Modbus RTU	<b>DV-1000CBL</b> RS-232			
	D2-260	Port 2 DB15HD (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	DV-1000CBL + FA-15HD RS-232		DV-1000CBL + FA-15HD RS-232			
	D2-DCM	Port 1 DB 25 pin (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232			
	WINPLC	Port 1 RJ12 - 6 pin	Modbus RTU	<b>DV-1000CBL</b> RS-232	Modbus RTU	<b>DV-1000CBL</b> RS-232			

Note: Wiring Diagrams for user constructed cables start on page 6-34.

### DirectLOGIC DL205 PLCs, D2-DCM Module and WINPLC Panel Powered via EA-MG-SP1, Port 1 or Port 2 Communications

		PLC Co	mpatibility & Co	onnection Chart				
	PLC			C-more Micro-	Graphic Panel			
				Panel to PLC Cabling Components Required for Specific Port and Protocol being used.				
Family	CPU	Port & Type	Powe	Serial Port with Derection of the series of	24 VDC source us	ing the		
<b>,</b>				ial Port with DC Powe s RJ12 port 1	Using adapte	· <b>SP1.</b> r's serial Port 2 in - female		
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type		
	D2-230	Port 1 RJ12 - 6 pin	K-sequence	<b>DV-1000CBL</b> RS-232	K-sequence	EA-2CBL RS-232		
	D2-240	Port 1 RJ12 - 6 pin	K-sequence	DV-1000CBL	K-sequence	EA-2CBL		
		Port 2 RJ12 - 6 pin	K-sequence, <i>Direct</i> NET	RS-232	K-sequence, <i>Direct</i> NET	RS-232		
	D2-250-1	Port 1 RJ12 - 6 pin		<b>DV-1000CBL</b> RS-232	K-sequence, <i>Direct</i> NET, Modbus RTU	EA-2CBL RS-232		
		Port 2	K-sequence, <i>Direct</i> NET, Modbus RTU	DV-1000CBL + FA-15HD RS-232		* See Diagram 1 RS-422		
DirectLOGIC DL205		Port 1 RJ12 - 6 pin		<b>DV-1000CBL</b> RS-232	K-sequence.	EA-2CBL RS-232		
	D2-260	D2-260 Port 2 DB15HD	K-sequence, <i>Direct</i> NET, Modbus RTU	DV-1000CBL + FA-15HD	<i>Direct</i> NET, Modbus RTU	EA-2CBL-1 RS-232 * See Diagram 1 RS-422		
		(female)		RS-232	Modbus RTU	* See Diagram 2 RS-485 Modbus only		
	D2-DCM	Port 1 DB 25 pin (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232	<i>Direct</i> NET	EA-4CBL-2 RS-232 * See Diagram 6 RS-422		
	WINPLC	Port 1 RJ12 - 6 pin	Modbus RTU	<b>DV-1000CBL</b> RS-232	Modbus RTU	<b>EA-2CBL</b> RS-232		

### DirectLOGIC DL305 PLCs and D3-DCM Module Panel Powered via RJ12 Port 1 or EA-MG-P1, Port 1 Communications

		PLU U	ompatibility &	Connection Cha	rt -			
	PLC			<i>C-more</i> Micro-Graphic Panel				
			F	Panel to PLC Cabling Specific Port and	Components Require Protocol being used	ed for		
Family			PLC Por	t Powered	DC Powe	er Adapter		
	CPU	Port & Type		5 VDC from the C's comm. port.	source using	n external 24 VDC the DC Power EA-MG-P1.		
			Using panel'	s RJ12 port 1	Using panel	's RJ12 port 1		
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type		
	D3-330 or D3-340	D3-232-DCU DB 25 pin (female)	Not P	ossible	<b>Direct</b> NET	* See Diagram 3 RS-232		
		D3-422-DCU DB 25 pin (female)	Not Possible		Not Possible			
	D3-340	Port 1 RJ11 - 4 pin	Not P	ossible	<b>Direct</b> NET	OP-3CBL-1		
DirectLOGIC DL305	D3-340	Port 2 RJ11 - 4 pin	Not Possible		<i>Direct</i> NET, Modbus RTU	RS-232		
DEGGG		Port 1 RJ12 - 6 pin	K-sequence, <i>Direct</i> NET	<b>DV-1000CBL</b> RS-232	K-sequence, <i>Direct</i> NET	<b>DV-1000CBL</b> RS-232		
	D3-350	Port 2 DB 25 pin (female)	Not P	ossible	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232		
	D3-DCM D3-350 only	Port 1 DB 25 pin (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232		

Note: Wiring Diagrams for user constructed cables start on page 6-34.

### DirectLOGIC DL305 PLCs and D3-DCM Module Panel Powered via EA-MG-SP1, Port 1 or Port 2 Communications

PLC Compatibility & Connection Chart										
	PLC			C-more Micro-Graphic Panel						
			Pa	nel to PLC Cabling Co Specific Port and P	emponents Required rotocol being used.	for				
				Serial Port with D	C Power Adapte	r				
Family	CPU	Port & Type		red from an external ial Port with DC Pow						
			Using panel'	s RJ12 port 1		's serial Port 2 n - female				
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type				
	D3-330 or D3-340	D3-232-DCU DB 25 pin (female)	<i>Direct</i> NET	* See Diagram 3 RS-232	<i>Direct</i> NET	<b>EA-4CBL-2</b> RS-232				
		D3-422-DCU DB 25 pin (female)	Not P	ossible	<i>Direct</i> NET	* See Diagram 6 RS-422				
	D3-340	Port 1 RJ11 - 4 pin	<b>Direct</b> NET	<b>OP-3CBL-1</b> RS-232	<b>Direct</b> NET	EA-3CBL				
DirectLOGIC DL305	D3-340	Port 2 RJ11 - 4 pin	<i>Direct</i> NET, Modbus RTU		<b>Direct</b> NET, Modbus RTU	RS-232				
DEGGG		Port 1 RJ12 - 6 pin	K-sequence, <b>Direct</b> NET	<b>DV-1000CBL</b> RS-232	K-sequence, <i>Direct</i> NET	<b>EA-2CBL</b> RS-232				
	D3-350	Port 2 DB 25 pin (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 4 RS-422				
	D3-DCM D3-350 only	Port 1 DB 25 pin (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232	<i>Direct</i> NET	EA-4CBL-2 RS-232 * See Diagram 6 RS-422				

Note: Wiring Diagrams for user constructed cables start on page 6-34.

### DirectLOGIC DL405 PLCs and D4-DCM Module Panel Powered via RJ12 Port 1 or EA-MG-P1, Port 1 Communications

PLC Compatibility & Connection Chart							
	PLC		C-more Micro-Graphic Panel				
			Panel to PLC Cabling Components Required for Specific Port and Protocol being used.				
			PLC Port Powered		DC Power Adapter		
Family	CPU	Port & Type		Powered with 5 VDC from the connected PLC's comm. port.		Powered from an external 24 VDC source using the DC Power Adapter, EA-MG-P1.	
			Using panel'	s RJ12 port 1	Using panel'	s RJ12 port 1	
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type	
DirectLOGIC DL405	D4-430	Port 0 DB 15 pin (female)	K-sequence	D4-1000CBL or DV-1000CBL & FA-CABKIT RS-232	K-sequence	D4-1000CBL or DV-1000CBL & FA-CABKIT RS-232	
		Port 1 DB 25 pin (female)	Not Possible		K-sequence, <i>Direct</i> NET	DV-1000CBL & FA-CABKIT RS-232	
	D4-440	Port 0 DB 15 pin (female)	K-sequence	D4-1000CBL or DV-1000CBL & FA-CABKIT RS-232	K-sequence	D4-1000CBL or DV-1000CBL & FA-CABKIT RS-232	
		Port 1 DB 25 pin (female)	Not Possible		K-sequence, <i>Direct</i> NET	DV-1000CBL & FA-CABKIT RS-232	
	D4-450	Port 0 DB 15 pin (female)	K-sequence	D4-1000CBL or DV-1000CBL & FA-CABKIT RS-232	K-sequence	D4-1000CBL or DV-1000CBL & FA-CABKIT RS-232	
		Port 1 DB 25 pin (female)	Not Possible		K-sequence, <i>Direct</i> NET, Modbus RTU	DV-1000CBL & FA-CABKIT RS-232	
		Port 3 DB 25 pin (female)	Not Possible		Not Possible		
		Port 2 RJ12 - 6 pin	K-sequence, <i>Direct</i> NET	<b>DV-1000CBL</b> RS-232	K-sequence, <i>Direct</i> NET	<b>DV-1000CBL</b> RS-232	
	D4-DCM	Port 1 DB 25 pin (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232	

### DirectLOGIC DL405 PLCs and D4-DCM Module Panel Powered via EA-MG-SP1, Port 1 or Port 2 Communications

PLC Compatibility & Connection Chart							
PLC		<i>C-more</i> Micro-Graphic Panel					
			Panel to PLC Cabling Components Required for Specific Port and Protocol being used.				
				Serial Port with D	C Power Adapte	er	
Family	CPU	Port & Type		red from an external al Port with DC Powe	er Adapter, EA-MG-	SP1.	
			Using panel'	s RJ12 port 1		r's serial Port 2 in - female	
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type	
	D4-430	Port 0 DB 15 pin (female)	K-sequence	D4-1000CBL or DV-1000CBL & FA-CABKIT RS-232	K-sequence	<b>EA-4CBL-1</b> RS-232	
		Port 1 DB 25 pin (female)	K-sequence, <i>Direct</i> NET	DV-1000CBL & FA-CABKIT RS-232	K-sequence, <i>Direct</i> NET	EA-4CBL-2 RS-232 * See Diagram 4 RS-422	
	D4-440	Port 0 DB 15 pin (female)	K-sequence	D4-1000CBL or DV-1000CBL & FA-CABKIT RS-232	K-sequence	<b>EA-4CBL-1</b> RS-232	
		Port 1 DB 25 pin (female)	K-sequence, <i>Direct</i> NET	DV-1000CBL & FA-CABKIT RS-232	K-sequence, <i>Direct</i> NET	EA-4CBL-2 RS-232 * See Diagram 4 RS-422	
DirectLOGIC DL405	D4-450	Port 0 DB 15 pin (female)	K-sequence	D4-1000CBL or DV-1000CBL & FA-CABKIT RS-232	K-sequence	<b>EA-4CBL-1</b> RS-232	
		Port 1 DB 25 pin (female)	K-sequence, <b>Direct</b> NET, Modbus RTU	DV-1000CBL & FA-CABKIT RS-232	K-sequence, <b>Direct</b> NET, Modbus RTU	## RS-232 ** See Diagram 4 RS-422	
		Port 3 DB 25 pin (female)	Not Possible		K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 5 RS-422	
		Port 2 RJ12 - 6 pin	K-sequence, <i>Direct</i> NET	<b>DV-1000CBL</b> RS-232	K-sequence, <i>Direct</i> NET	<b>EA-2CBL</b> RS-232	
	D4-DCM	Port 1 DB 25 pin (female)	K-sequence, <i>Direct</i> NET, Modbus RTU	* See Diagram 3 RS-232	<i>Direct</i> NET	EA-4CBL-2 RS-232 * See Diagram 6 RS-422	
* Note: Wiring Dia	grams for us	er constructed ca	L bles start on page	<u> </u>		NO-422	

### **Allen-Bradley PLCs** Panel Powered via PLC's Port or EA-MG-P1, Port 1 Communications

PLC Compatibility & Connection Chart							
PLC			C-more Micro-Graphic Panel				
			Pa	nel to PLC Cabling Co Specific Port and P	omponents Required rotocol being used.	for	
			PLC Port	Powered	DC Power Adapter		
Family CPU		Port & Type		5 VDC from the 3's comm. port.	Powered from an external 24 VDC source using the DC Power Adapter, EA-MG-P1.		
			Using panel's	s RJ12 port 1	Using panel's	RJ12 port 1	
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type	
Allen-Bradley	1000, 1100,						
MicroLogix	1200, 1400, 1500	RJ45 8-pin phone plug					
Allen-Bradley	5/03, 5/04, 5/05	9-pin D-sub port					
SLC500	5/01, 5/02, 5/03	RJ45 8-pin phone plug					
Allen-Bradley ControlLogix	all	9-pin D-sub port	Not Possible		Not Possible Not Possibl		ossible
Allen-Bradley CompactLogix	all	9-pin D-sub port					
Allen-Bradley FlexLogix	all	9-pin D-sub port					
Allen-Bradley PLC5	all	25-pin D-sub port RJ45 8-pin phone plug					

### **Allen-Bradley PLCs** Panel Powered via EA-MG-SP1, Port 1 or Port 2 Communications

PLC Compatibility & Connection Chart								
PLC			<i>C-more</i> Micro-Graphic Panel					
					Par	nel to PLC Cabling C Specific Port and P	omponents Require Protocol being used.	d for
			Serial Port with DC Power Adapter					
Family	CPU	Port & Type	Powered from an external 24 VDC source using the Serial Port with DC Power Adapter, EA-MG-SP1.					
			Using panel's	s RJ12 port 1		er's serial Port 2 oin - female		
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type		
Allen-Bradley	1000, 1100,	8-pin mini-din port			DF1 Full Duplex, DF1 Half Duplex	EA-MLOGIX-CBL RS-232		
MicroLogix	1200, 1400, 1500	RJ45 8-pin phone plug			DH485/AIC/AIC+	<b>EA-DH485-CBL</b> RS-232		
Allen-Bradley	5/03, 5/04, 5/05	9-pin D-sub port			DF1 Full Duplex, DF1 Half Duplex	<b>EA-SLC-232-CBL</b> RS-232		
SLC500	5/01, 5/02, 5/03	RJ45 8-pin phone plug			DH485/AIC/AIC+	<b>EA-DH485-CBL</b> RS-232		
Allen-Bradley ControlLogix	all	9-pin D-sub port			DF1 Full Duplex, DF1 Half Duplex	<b>EA-SLC-232-CBL</b> RS-232		
Allen-Bradley CompactLogix	all	9-pin D-sub port	Not Po	ossible	DF1 Full Duplex, DF1 Half Duplex	<b>EA-SLC-232-CBL</b> RS-232		
Allen-Bradley FlexLogix	all	9-pin D-sub port			DF1 Full Duplex, DF1 Half Duplex	<b>EA-SLC-232-CBL</b> RS-232		
	25-pin D-sub port RJ45 8-pin phone plug	25-pin			RS-23	<b>EA-PLC5-232-CBL</b> RS-232		
Allen-Bradley PLC5		D-sub port			DF1 Full Duplex	** See Diagram 16 RS-422		
					DH485/AIC/AIC+	<b>EA-DH485-CBL</b> RS-232		

<sup>\*</sup> Note: Wiring Diagrams for user constructed cables start on page 6-34.

### GE, Mitsubishi, Omron, Modicon and Siemens PLCs Panel Powered via PLC's Port or EA-MG-P1, Port 1 Communications

PLC Compatibility & Connection Chart						
PLC					Graphic Panel	
			Panel to PLC Cabling Components Required for Specific Port and Protocol being used.			
			PLC Port	Powered	DC Power Adapter	
Family	CPU	Port & Type		5 VDC from the C's comm. port.	Powered from an external 24 VDC source using the DC Power Adapter, EA-MG-P1.	
			Using panel'	s RJ12 port 1	Using panel's	s RJ12 port 1
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type
	90/30, 90/70	15-pin D-sub port				
GE	Micro 90,	RJ45 Port 1				
	VersaMax Micro	15-pin D-sub port Port 2				
Mitsubishi	Melsec FX Series	25-pin D-sub port				
MITOUDISIII		8-pin mini-din port				
Omron	C200 (Adapter), 25-pin C500 D-sub port		Not P	ossible	Not Po	ossible
Onnon	CJ1, CS1, CQM1, CPM1	25-pin D-sub port				
Modicon	984 CPU, Quantum 113 CPU, AEG Modicon Micro Series 110 CPU	varies				
Siemens	S7-200 CPU	9-pin D-sub port 0 or 1				

### GE, Mitsubishi, Omron, Modicon and Siemens PLCs Panel Powered via EA-MG-SP1, Port 1 or Port 2 Communications

PLC Compatibility & Connection Chart						
PLC			C-more Micro-Graphic Panel			
			Pa	Panel to PLC Cabling Components Required for Specific Port and Protocol being used.		for
				Serial Port with I	OC Power Adapte	r
Family	CPU	PLC Port & Type	1	Powered from an external 24 VDC source.		
			Using panel	's RJ12 Port1	Using pai DB 15-pi	nel's Port2 n - female
			Protocol(s) Supported	Components & Network Type	Protocol(s) Supported	Components & Network Type
	90/30, 90/70	15-pin D-sub port				<b>EA-90-30-CBL</b> RS-422
GE	Micro 90, VersaMax	RJ45 Port 1			SNPX	** See Diagram 12 RS-232
	Micro	15-pin D-sub port Port 2				<b>EA-90-30-CBL</b> RS-422
	Melsec FX Series	25-pin D-sub port			CPU Direct	EA-MITSU-CBL RS-422
		8-pin mini-din port			GPO DITECT	EA-MITSU-CBL-1 RS-422
Mitsubishi	Q / QnA	9-pin D-sub port	Not Possible	Q / QnA	** See Diagram 14 RS-232C	
		6-pin mini-din port			** See Diagram 15 RS-232C	
	C200 (Adapter), C500	25-pin D-sub port			Host Link	EA-OMRON-CBL RS-232
Omron	CJ1, CS1, CQM1, CPM1, CPM2 C200 CPU	9-pin D-sub port			Host Link FINS	** See Diagram 7 & 8 RS-232
Modicon	984 CPU, Quantum 113 CPU, AEG Modicon Micro Series 110 CPU	varies			Modbus RTU	** See Diagram 9, 10 & 11 RS-232
Siemens	S7-200 CPU	9-pin D-sub port 0 or 1			PPI	** See Diagram 13 RS-485

Note: Wiring Diagrams for user constructed cables start on page 6-34.

# **Available Purchased Cables**

Cable Description	Cable Part No.					
Cables for direct connect to panel's serial port 1 (Panel powered from PLC's serial port.)						
AutomationDirect Productivity Series, Do-more, CLICK, <i>Direct</i> LOGIC PLC RJ- 12 port, DL05, DL06, DL105, DL205, D3- 350, D4-450 & H2-WinPLC (RS-232C)	DV-1000CBL					
<i>Direct</i> LOGIC DL405 PLC 15-pin D-sub port, DL405 (RS-232C)	D4-1000CBL					
Direct LOGIC (VGA Style) 15-pin port, DL06, D2-250 (250-1), D2-260 (RS-232C) Use with DV-1000CBL cable.	FA-15HD					
Direct LOGIC PLC 15-pin D-sub port, DL405 (RS-232C). Use with DV-1000CBL cable.	FA-CABKIT					
Cables for direct connect to panel's serial port 1 (Panel powered from either optional DC Power Adapter, EA-MG-P1, or Serial Port w/ DC Power Adapter, EA-MG-SP1.)						
<i>Direct</i> LOGIC PLC RJ-11 port, D3-340 (RS-232C).	OP-3CBL-1					

Cable Description	Cable Part No.
Cables used with optional serial port (Panel powered from optional Serial Adapter, EA-MG-SP1.)	
AutomationDirect Productivity Series, Do-more, CLICK, <i>Direct</i> LOGIC PLC RJ-12 port, DL05, DL06, DL105, DL205, D3-350, D4-450 & H2-WinPLC (RS-232C).	EA-2CBL
<b>Direct</b> LOGIC (VGA Style) 15-pin port, DL06, D2-250 (250-1), D2-260 (RS-232C).	EA-2CBL-1
<i>Direct</i> LOGIC PLC RJ-11 port, D3-340 (RS-232C).	EA-3CBL
<i>Direct</i> LOGIC DL405 PLC 15-pin D-sub port, DL405 (RS-232C).	EA-4CBL-1
Direct LOGIC PLC 25-pin D-sub port, DL405, D3-350, DL305 DCU and all DCM's (RS-232C).	EA-4CBL-2
Allen-Bradley MicroLogix 1000, 1100, 1200, 1400 & 1500 (RS-232C)	EA-MLOGIX-CBL
Allen-Bradley SLC 5-03/04/05, ControlLogix, CompactLogix, FlexLogix DF1 port (RS-232C)	EA-SLC-232-CBL
Allen-Bradley PLC-5 DF1 port (RS-232C)	EA-PLC5-232-CBL
Allen-Bradley MicroLogix, SLC 5-01/02/03, PLC5 DH485 port (RS-232C)	EA-DH485-CBL
GE 90/30 and 90/70, Micro 90, VersaMax Micro (Port 2) 15-pin D-sub port (RS-422A)	EA-90-30-CBL
MITSUBISHI FX Series 25-pin port (RS-422A)	EA-MITSU-CBL
MITSUBISHI FX Series 8-pin mini-DIN (RS-422A)	EA-MITSU-CBL-1
OMRON Host Link (C200 Adapter, C500) (RS-232C)	EA-OMRON-CBL



Part No. EA-2CBL



Part No. EA-2CBL-1



Part No. EA-3CBL



Part No. EA-4CBL-1



Part No. EA-4CBL-2



# **Available Purchased Cables (cont'd)**



Part No. DV-1000CBL



Part No. OP-3CBL-1



Part No. FA-15HD



Part No. FA-CABKIT



Part No. D4-1000CBL



Part No. EA-MLOGIX-CBL



Part No. EA-SLC-232-CBL



Part No. EA-PLC5-232-CBL



Part No. EA-DH485-CBL



Part No. EA-90-30-CBL



Part No. EA-MITSU-CBL



Part No. EA-MITSU-CBL-1

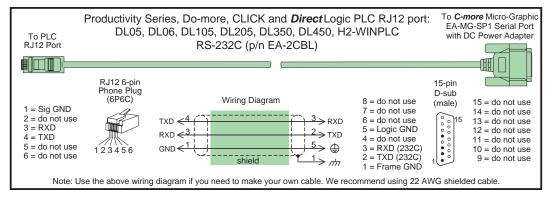


Part No. EA-OMRON-CBL

The following series of wiring diagrams show the connectors and wiring details for the communication cables that are used between the *C-more* Micro-Graphic panels and various PLCs. Part numbers are included with the pre-made cables that can be purchased from *AutomationDirect*. The information presented will allow the user to construct their own cables if so desired.

#### CLICK & Direct LOGIC:

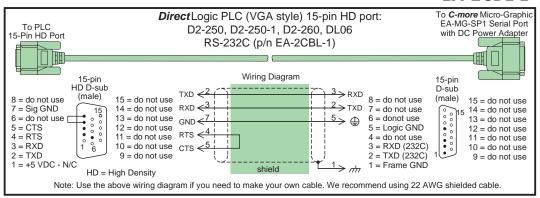
EA-2CBL



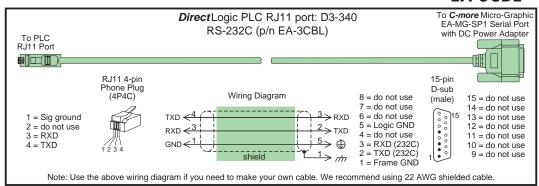


**Note:** Only one **C-more** Micro-Graphic panel can be powered by an AutomationDirect PLC. If connecting **C-more** Micro-Graphic panels to more than one port on and AutomationDirect PLC, the additional panel must use an external power supply.

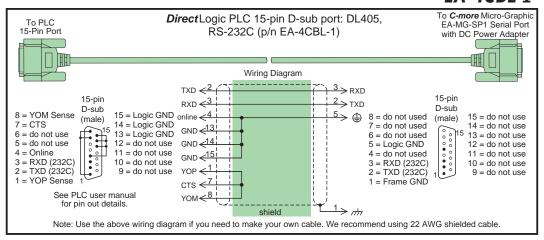
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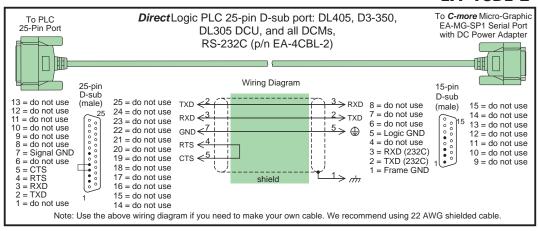
DirectLOGIC: EA-3CBL



# DirectLOGIC: EA-4CBL-1

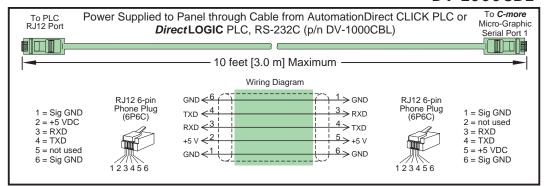


#### EA-4CBL-2



#### CLICK & Direct LOGIC:

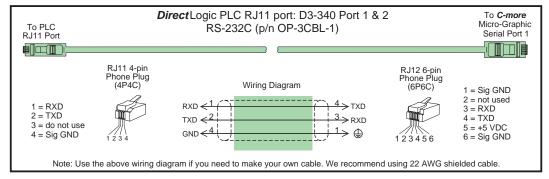
#### **DV-1000CBL**





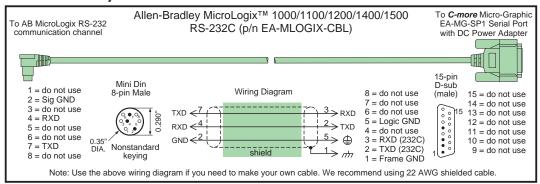
**Note:** Only one **C-more** Micro-Graphic panel can be powered by an AutomationDirect PLC. If connecting **C-more** Micro-Graphic panels to more than one port on and AutomationDirect PLC, the additional panel must use an external power supply.

## Direct LOGIC: OP-3CBL-1

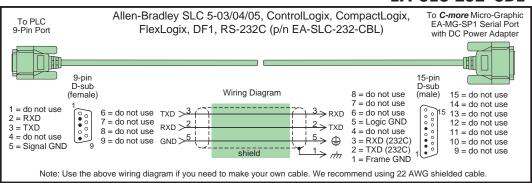


#### Allen-Bradley:

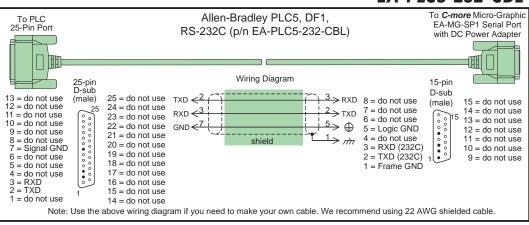
#### **EA-MLOGIX-CBL**



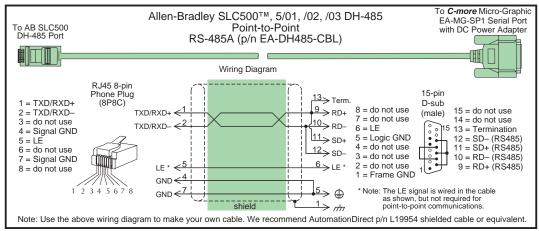
#### EA-SLC-232-CBL

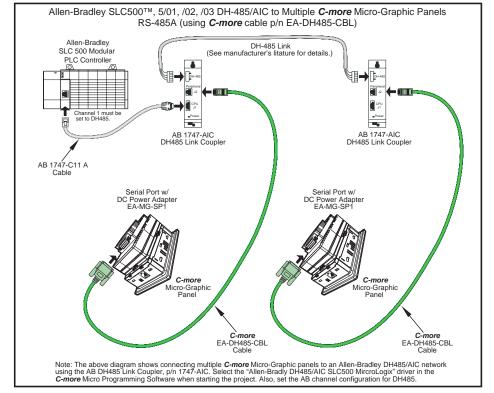


#### EA-PLC5-232-CBL

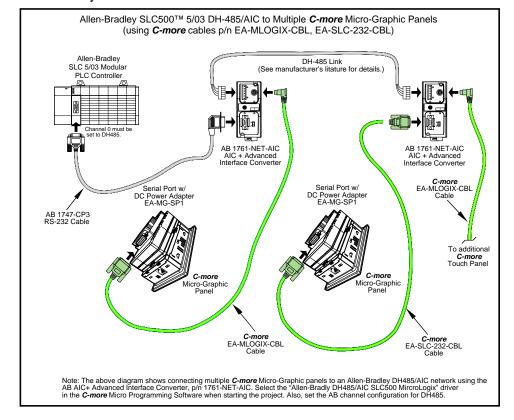


### Allen-Bradley: **EA-DH485-CBL**

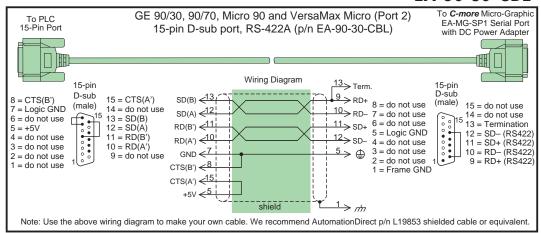




### Allen-Bradley:

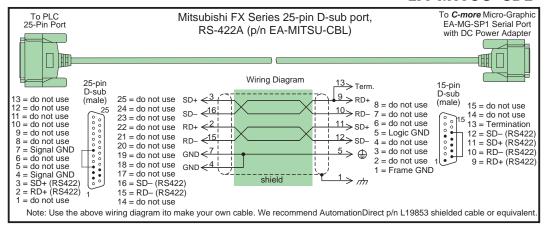


GE: EA-90-30-CBL

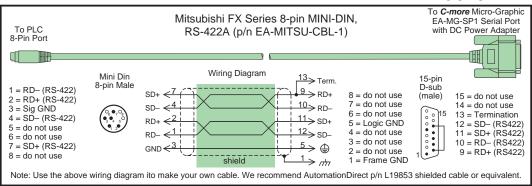


#### Mitsubishi:

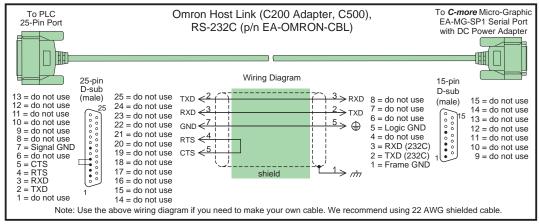
#### **EA-MITSU-CBL**



### **EA-MITSU-CBL-1**



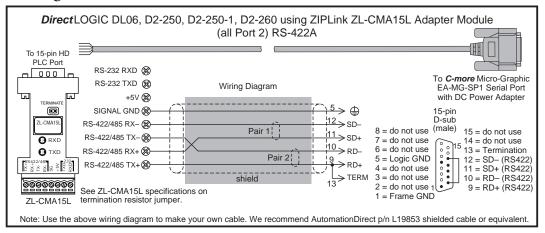
**EA-OMRON-CBL Omron:** 



# **User Constructed Cables – Wiring Diagrams**

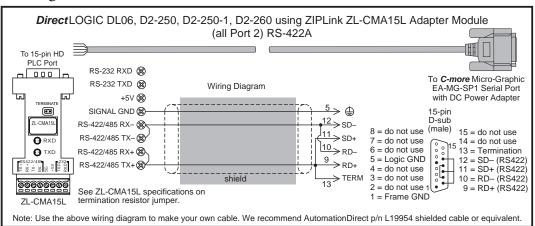
#### Diagram 1

#### **User Constructed**



#### Diagram 2

### **User Constructed**





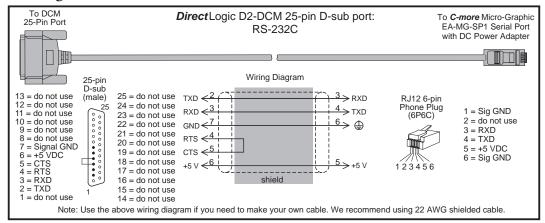
**NOTE:** The RS-422 and RS-485 wiring diagrams shown above are not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the wiring diagram examples starting on page 6-40 if more than one PLC will be connected to a panel.



# **User Constructed Cables – Wiring Diagrams (cont'd)**

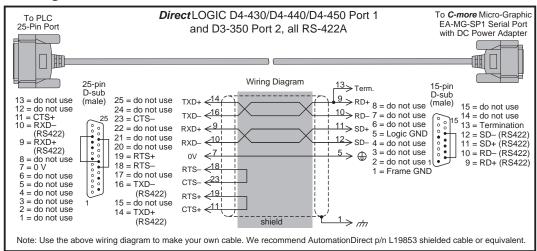
#### Diagram 3

#### User Constructed



#### Diagram 4

### **User Constructed**



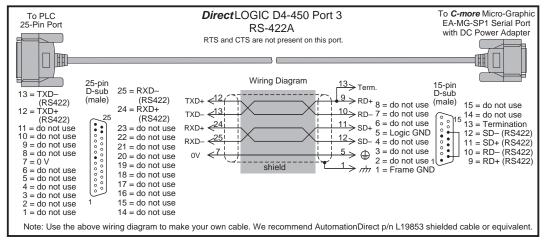


**NOTE:** The RS-422 wiring diagram shown above is not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the wiring diagram examples starting on page 6-40 if more than one PLC will be connected to a panel.

# **User Constructed Cables – Wiring Diagrams (cont'd)**

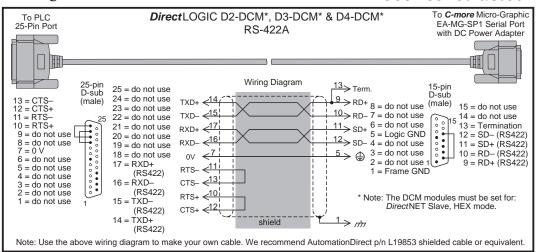
#### Diagram 5

### **User Constructed**



#### Diagram 6

#### **User Constructed**



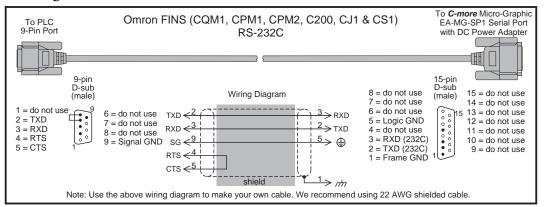


**NOTE:** The RS-422 wiring diagrams shown above are not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the wiring diagram examples starting on page 6-40 if more than one PLC will be connected to a panel.

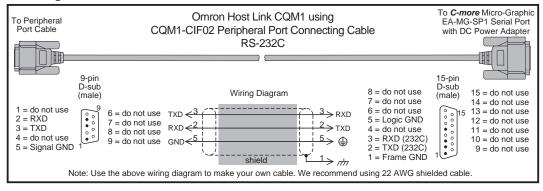
# User Constructed Cables - Wiring Diagrams (cont'd)

#### Diagram 7

#### **User Constructed**



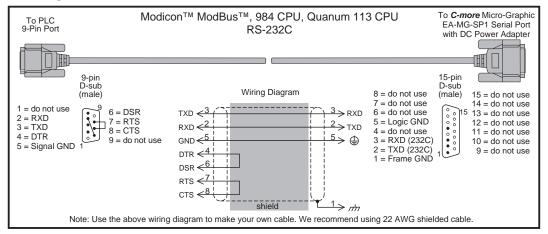
### Diagram 8



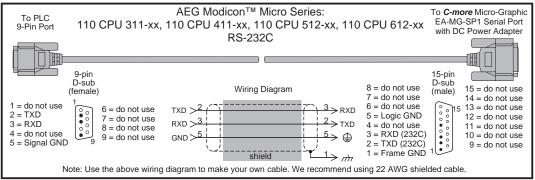
# **User Constructed Cables – Wiring Diagrams (cont'd)**

#### Diagram 9

#### **User Constructed**



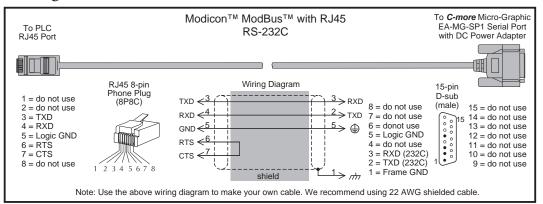
### Diagram 10



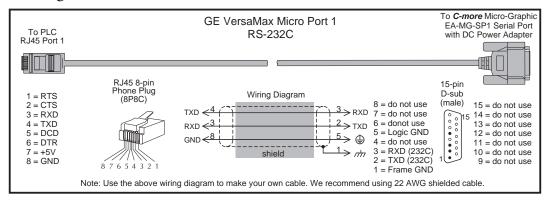
# User Constructed Cables - Wiring Diagrams (cont'd)

#### Diagram 11

### **User Constructed**



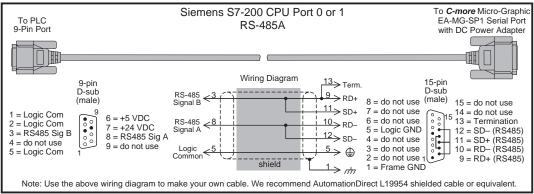
#### Diagram 12



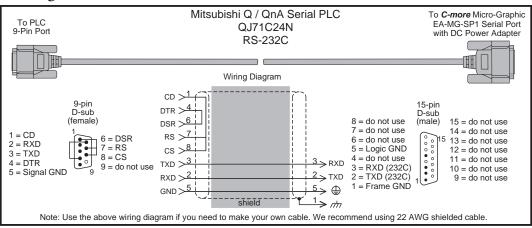
# **User Constructed Cables – Wiring Diagrams (cont'd)**

### Diagram 13

#### **User Constructed**

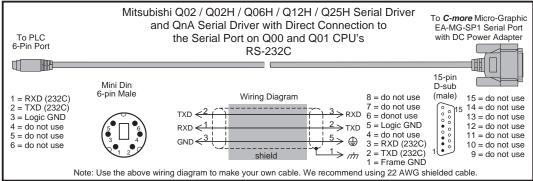


#### Diagram 14

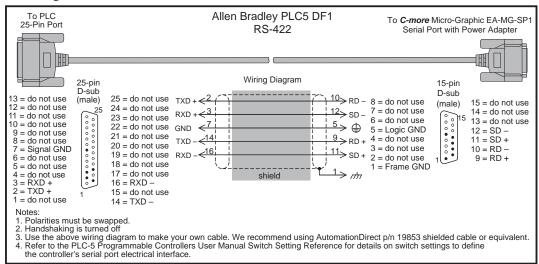


# User Constructed Cables - Wiring Diagrams (cont'd)

# Diagram 15 User Constructed

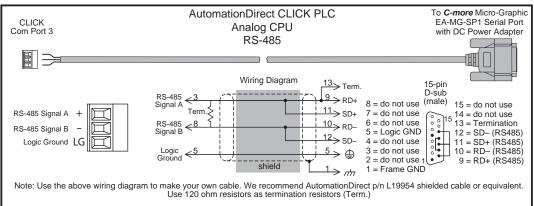


### Diagram 16



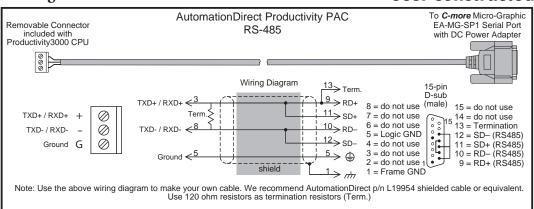
# **User Constructed Cables – Wiring Diagrams (cont'd)**

# Diagram 17 User Constructed

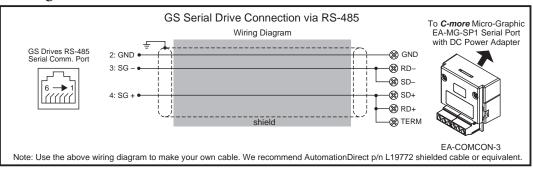


#### Diagram 18

#### **User Constructed**



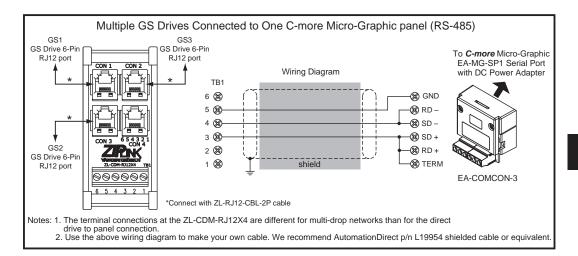
#### Diagram 19



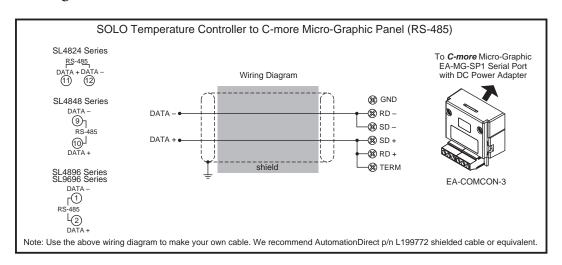
# **User Constructed Cables – Wiring Diagrams (cont'd)**

#### Diagram 20

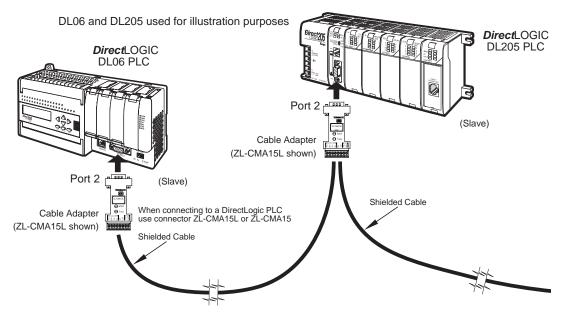
### **User Constructed**



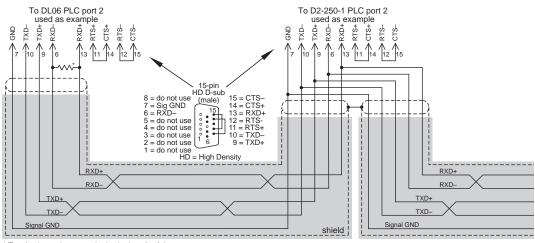
#### Diagram 21



# RS-422A/RS-485A Multi-Drop Wiring Diagram Examples



Notes: 1. We recommend Belden 8103 shielded cable or equivalent. 2. Wiring Diagram for this example, ZL-CMA15(L)



<sup>\*</sup> Termination resistors required at both ends of the network receive data signals to match the impedance of the cable (between 100 and 500 ohms).

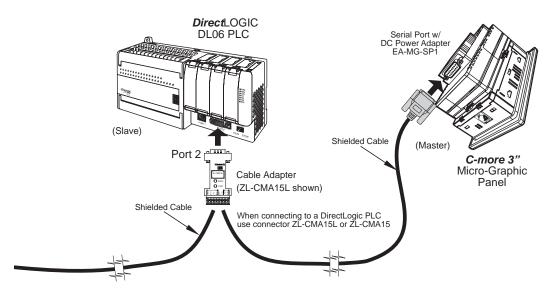
Typical RS-422 Multi-Drop Wiring Diagram

using DirectLogic pin numbers to illustrate

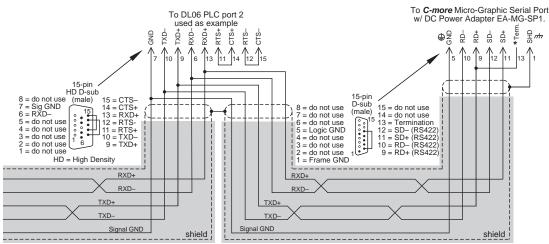


# RS-422A/RS-485A Multi-Drop Wiring Diagram Examples (cont'd)

DL06 and DL205 used for illustration purposes



Notes: 1. We recommend Belden 8103 shielded cable or equivalent. 2. Wiring Diagram for this example, ZL-CMA15(L)

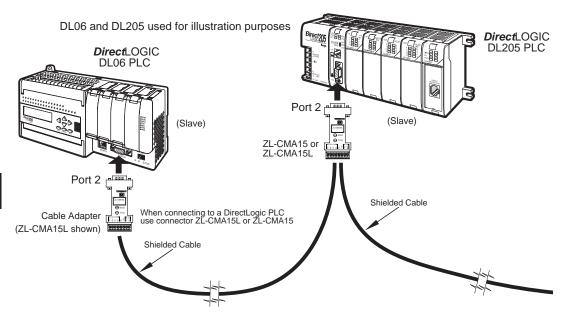


Typical RS-422 Multi-Drop Wiring Diagram (cont'd) 13 to 9 on the *C-more* 6" Micro-Graphic Serial Port2 15-pin connector to place the 1200 internal resistor using DirectLogic pin numbers to illustrate

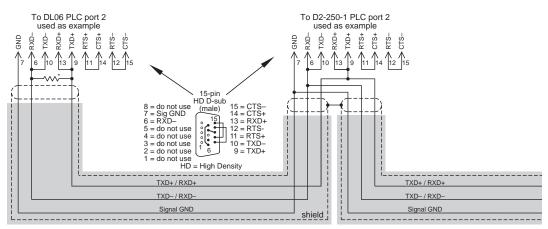


<sup>\*</sup> Termination resistors required at both ends of the into the network. If the cable impedance is different, then use an external resistor matched to the cable impedance.

# RS-422A/RS-485A Multi-Drop Wiring Diagram Examples (cont'd)



Notes: 1. We recommend Belden 9842 shielded cable or equivalent. 2. Wiring Diagram for this example, ZL-CMA15(L)



<sup>\*</sup> Termination resistors required at both ends of the network to match the impedance of the cable (between 100 and 500 ohms).

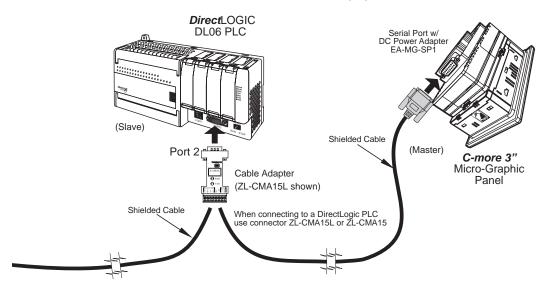
Typical RS-485 Multi-Drop Wiring Diagram

using DirectLogic pin numbers to illustrate

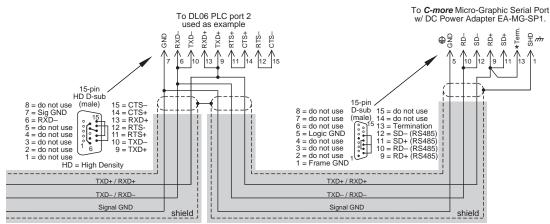


# RS-422A/RS-485A Multi-Drop Wiring Diagram Examples (cont'd)

DL06 and DL205 used for illustration purposes



Notes: 1. We recommend Belden 9842 shielded cable or equivalent. 2. Wiring Diagram for this example, ZL-CMA15(L)



Typical RS-485 Multi-Drop Wiring Diagram (cont'd) using DirectLogic pin numbers to illustrate



<sup>\*</sup>Termination resistors required at both ends of the network receive data signals to match the impedance of the cable (between 100 and 500 ohms). Jumper pin 13 to 9 on the C-more 6" Micro-Graphic Serial Port2 15-pin connector to place the  $120\Omega$  internal resistor into the network. If the cable impedance is different, then use an external resistor matched to the cable impedance.